

ABSTRACT

The invention relates to a method for producing blow moldings, especially to a blow-molding method capable of efficiently producing blow moldings of crystalline thermoplastic resin having good surface gloss and good mold transferability of, for example, embossed patterns and, not warped, having a good appearance with no sinkmarks. The method comprises blowing and shaping a parison of a crystalline thermoplastic resin at a mold temperature falling between (the crystallization point of the resin - 10°C) and (the melting point of the resin), then keeping the thus-blown parison at a temperature falling between (the crystallization point of the resin - 15°C) and (the crystallization point thereof - 45°C) for a dwell time of from 30 to 300 seconds, and thereafter cooling it in an ordinary manner.

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